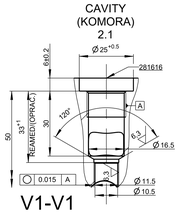
Index	Description of change	Date	Editor
5	-	23.05.2017	z.senkova
6	4/1866,REDRAWING ACCORDING TO LATEST RULES/PREKRESLENI DLE NEJNOVEJSICH PRAVIDEL	30.09.2021	p.bauhman1
7	-	04.11.2021	orgadmin.bulsaek
8	REPAIR ACCORDING TO REQUIREMENTS FROM INPROMA / OPRAVA DLE POZADAVKU Z INPROMY	05.11.2021	p.bauhman1
-	-	-	-

CAVITY (KOMORA) 2.1



V1-V1

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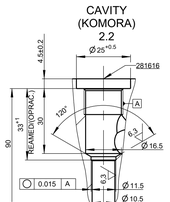

V2-V2

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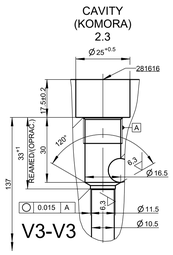

V3-V3

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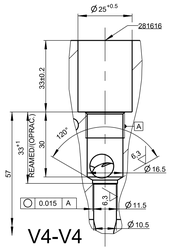
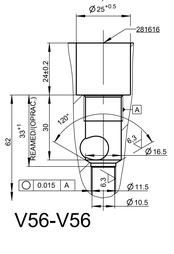


V4-V4

CAVITIES (KOMORY) 2.5, 2.6



V56-V56

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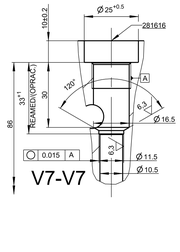
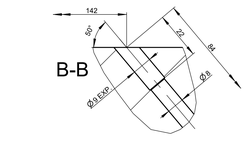
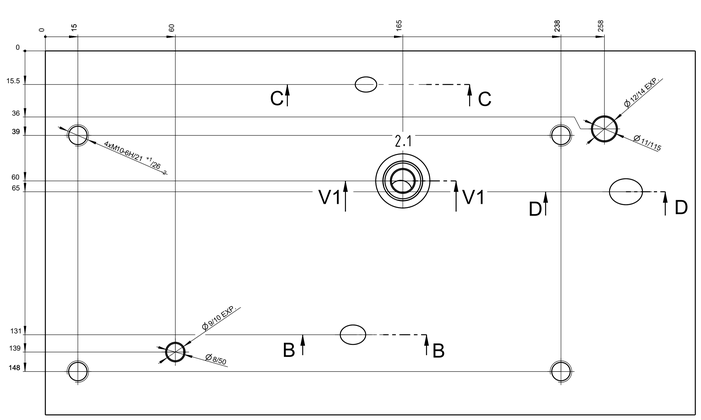
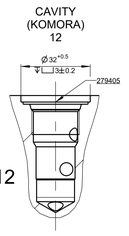


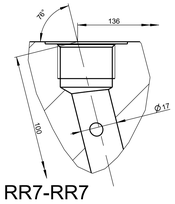
V7-V7





CAVITY (KOMORA) 12





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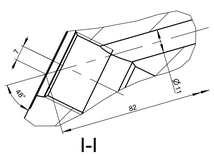

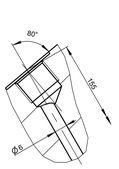

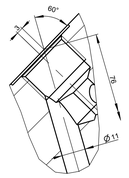

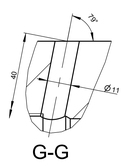

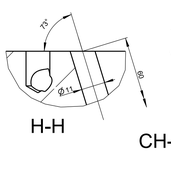

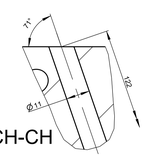

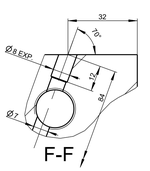

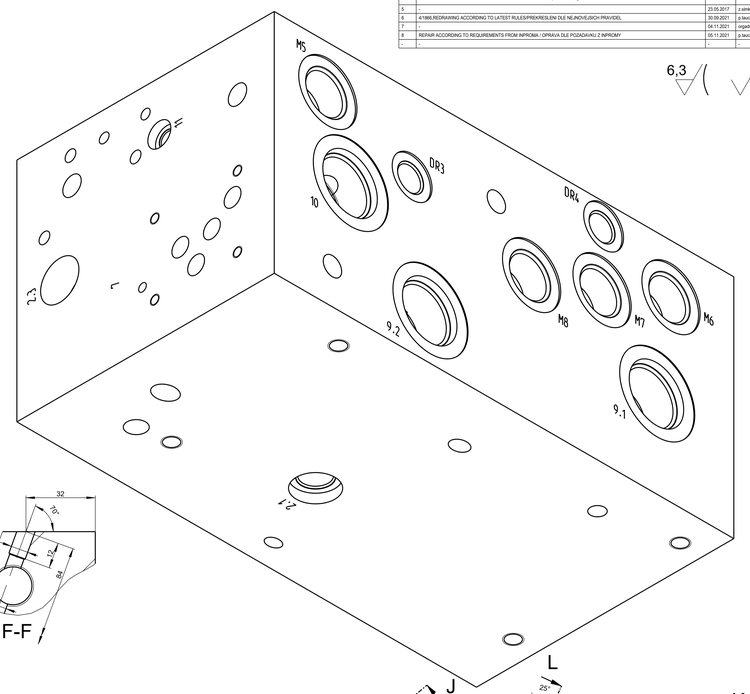

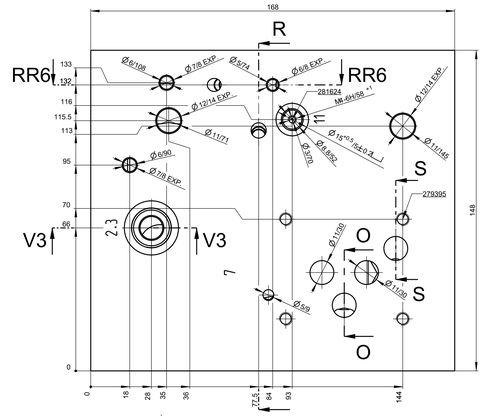

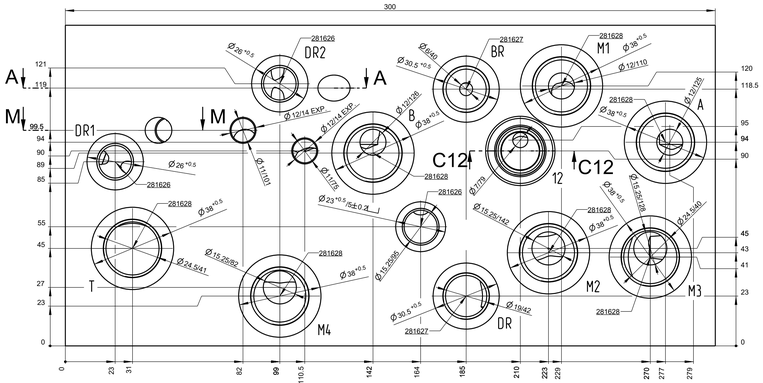

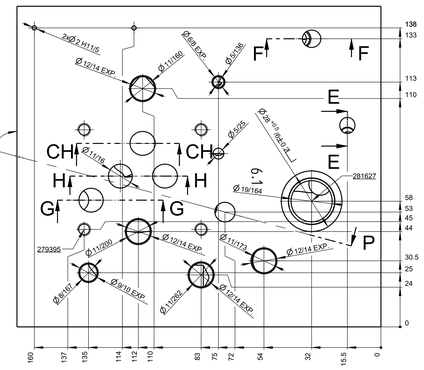

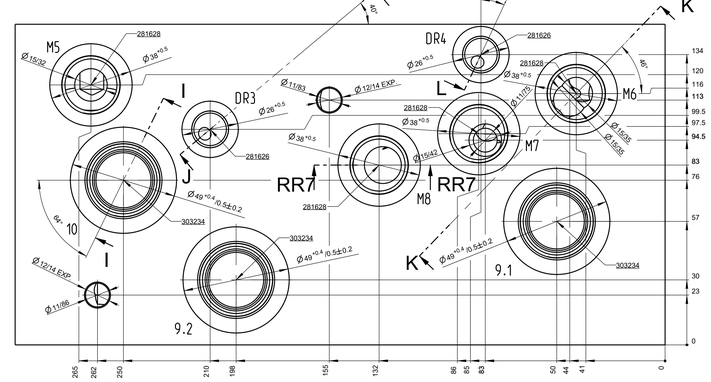

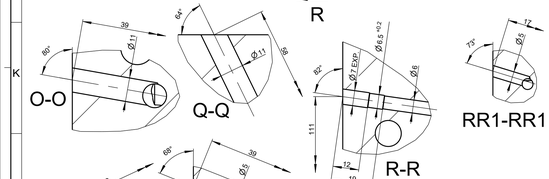

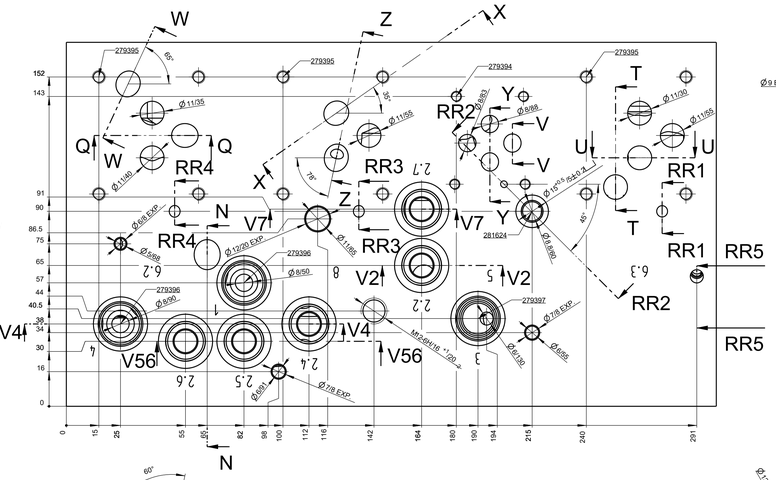

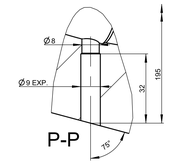

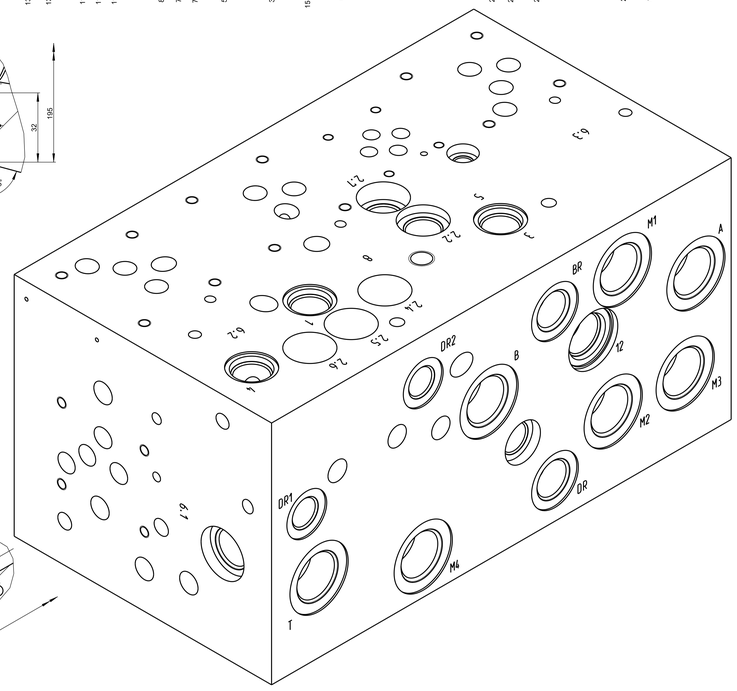

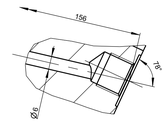

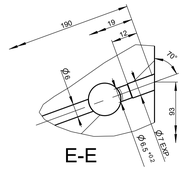

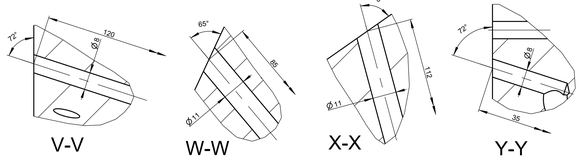

XX XX = ISO 1302:2002

FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHERWISE):
1) Ø OF THREAD CHAMFER = BIG DIAMETER OF THREAD +0.4 mm
2) THE TOP ANGLE OF CHAMFER = 90° ±10°
SURFACE TREATMENT: WITHOUT
DRAWING IS IN ACCORD WITH REQUIREMENTS OF NC-DEPARTMENT AH-CZ
MARKING ACCORDING TO DRAWING, LETTERS HIGH 5 mm, DEEP 0.2 mm
TOLERANCE OF THE HOLES POSITION: DIMENSION VALUE ±0.1
MAX. SURFACE ROUGNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE) Ra=12.5
PERIPHERAL EDGES ARE CHAMFERED 0.5x45°

THE HOLES FOR EXPANDERS (EXP) - Ø OF EXPANDER $^{+0.1}$, ROUGNESS Ra=3.2-6.3
DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO 2768-mK

XX XX = ISO 1302:2002

PRO ZAVITOVE KOMORY A PORTY PLATI (POKUD NENI UVEDENO JINAK):
1)Ø SRAZENI PRO ZAVIT = VELKY PRUMER ZAVITU+0.4mm
2)VRCHOLOVY UHEL SRAZENI = 90° ±10°
POVRCHOVA UPRAVA: BEZ POVRCHOVE UPRAVY
ODPOVIDA POZADAVKUM PROGRAMOVANI ARGO-HYTOS
ZNACIT PODLE VYKRESU: VYSKA PISMA 5mm, HL 0,2mm
TOLERANCE VZAJEMNE POLOHY OTVORU: HODNOTA KOTY±0,1
MAX. HODNOTA DRSNOSTI VRTANYCH OTVORU (POKUD NENI UVEDENO JINAK) Ra=12.5
OBVODOVE HRANY SRAZIT 0,5x45°

OTVORY PRO EXPANDERY (EXP) - Ø EXPANDERU $^{+0.1}$, DRSNOST Ra=3,2-6,3
NETOLEROVANE ROZMERY PODLE ISO 2768-mK

Valid ARGO-HYTOS Group Standard
Platny standard skupiny ARGO-HYTOS

Technical Cleanliness	Code	Surface [cm2]	Test method	
Technicka cistota	B	5296.450[.1]	A	AHGS 3001

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In case of differences between the language versions, the ENGLISH version shall prevail

CAD produced drawing
No manual modification allowed

DETAIL DRAWING

Scale	1:1	Weight	18.050 kg
Material	EN AW-Al Cu4PbMgMn-T4	Dim. mm	Rough. Ra
Name	BLOCK		
Order key	6062		
Material no.	18049304	Rev. 8	A0
Substitute for	18049303		Page 1/1

ISO 8015

Design Released